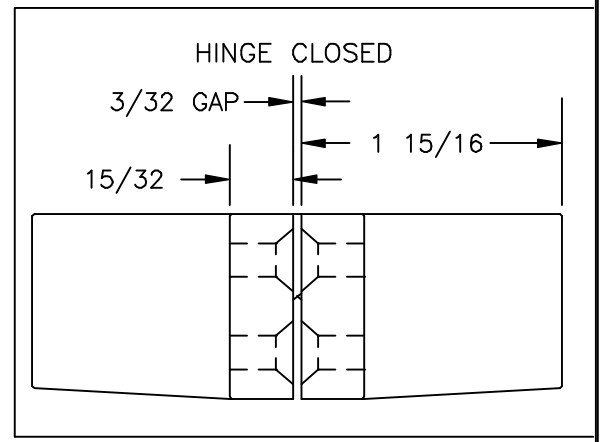


NO.	QTY.	PART NAME	MATERIAL
1	1	RIVET PIN	STEEL
2	2	LONG PIN	STEEL
3	16	LINK	STEEL
4	2	CHANNEL PIN	STEEL
5	2	BODY	STEEL
6	2	LONG ROLLER	STEEL
7	2	CENTER ROLLER	STEEL
8	2	SHORT ROLLER	STEEL



REINFORCEMENTS AVAILABLE FOR STEEL DOORS
 THE 2" DEPTH PROVIDES 1/16" CLEARANCE IN
 BOTTOM OF MORTISE FOR WOOD DOORS
 DO NOT SCALE DRAWING
 2" DOOR THICKNESS, CHECK W/ DOOR MNFG. FOR 1 3/4"
 DOOR CLEARANCE REDUCES TO 1/64" WHILE CLOSING
 SEE DWG# 4477-C IF ADDING MATERIAL TO DOOR FACE

UIP © Copyright 1998 Universal Industrial Products Co. Inc. One Coreway Drive Pioneer, Ohio 43554-0628	SCALE: NOT TO SCALE
	DRAWN BY: R. SEIGNEUR
HINGE TEMPLATE	DATE: 4/8/98
#420 SOSS INVISIBLE HINGE 3 hr UL labeled Hinge	DRAWING # 4158-C